













## ASEAN Coffee Baseline Information







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## <sup>6</sup> About AFOSP



Implemented since 2015, the ASEAN Farmers' Organisation Support Programme has worked to improve livelihoods and food security for smallholder farmers across the ASEAN region. Funded through the European Union (EU) and the AFOSP has been implemented across the ASEAN region, with particular focus on Indonesia, Myanmar, Viet Nam, The Philippines, Malaysia, Laos DPR and Cambodia. Starting in October 2015, it is scheduled to run for 43 months, with the overall aim to support ASEAN Framers' Organisations to become: stable, performing, accountable organisations, capable of providing effective and sustainable services to their members, with the ability to influence policy and corporate processes on agriculture and food security issues at local, 17 national, ASEAN regional and global levels.

To achieve this goal, AFOSP will work across two programmatic areas – the Medium-Term Cooperation Programme with Farmers' Organisation Programme with Farmers' Organisations in Asia and the Pasific (MCTP2) and Framers Fighting Poverty. MCTP2 focuses on engaging farmers' organisations within the wider ASEAN environment, with its key outcomes aimed to:

- Strengthen the roles and functions of Framer's Organisations, both in servicing members and engaging in policy development and dialogue across regional, sub-regional and national levels;
- Promote and advocate for the interests of smallholder farmers, particularly through addressing concerns within the policy process; and
- Provide effective pro-poor services within ASEAN's Framers' Organisations.

Source: This book is cited from ASEAN Foundation. (2017) ASEAN Learning Series and Policy Engagement on Agricultural Cooperative (ALSPEAC). Retrieved from http://www.aseanfoundation.org/files/publications/ booklet- alspeac-web-edit.pdf



# ASEAN Coffee

## CAMBODIA

## **ASEAN Coffee**

#### 1. Arabica Chai Mao Mondulkiri

Cupping: September 2017 by Gayo Coffee Cupper

#### **Evaluation of The Coffee Sample:**



- Advantage: vegetative and fruity flavor
- Disadvantage: Light body, aged, light herbal aroma and sour taste

## 2. Robusta X

Cupping: July 2017 by Anomali Cupper Team

#### RECAPITULATION CUPPING Date: July 28,2017

#### Cambodia

Fragrance/ Aroma	7.3	
Flavor	7.2	Fragrance/
Aftertaste	7.15	10
Acidity	7.15	Great 8
Body	7.2	Sweetness 4 Aftertaste
Balance	7.25	â 🔾 🗌
Uniformity	10	Clean cup Acidity
Clean cup	10	the second se
Sweetness	10	Balance
Overall	7.5	berantik
Total Score	8.075	
Defect	0	

Information Sweet, Caramel, Nutty, Chocolate, Fruity, Vanilla

## INDONESIA

## <sup>16|</sup> Sumatera

#### 1. Robusta Bengkulu

Location: Bengkulu, Sumatera Cupping: July 2017 by Gayo Cuppers Team

#### **Evaluation of The Coffee Sample:**



- Advantage: heavy body, light bitterness
- Disadvantage: Dirty, Musty, Earthy and Leather, less character taste, bland and sour

## 2. Arabica Gayo

Location: Gayo, Aceh, Sumatera Coffee preparation: full washed Cupping: September 2017 by Gayo Cuppers Team



- · Advantage: chocolate like aroma with palm sugar taste
- Disadvantage: light body, dominant acidity, grassy, and finish

### <sup>18</sup> **3. Arabica Gayo**

Location: Gayo, Aceh, Sumatera

Coffee preparation: semi washed

Cupping: September 2017 by Gayo Cuppers Team



#### **Evaluation of The Coffee Sample:**

- Advantage: heavy body, has richness in body and complexity in flavor
- · Disadvantage: bright acidity

## 4. Arabica Karo

Location: Karo, North Sumatera

Cupping: September 2017 by Gayo Cuppers Team



- Advantage: fruity and heavy body
- Disadvantage: flavor taints such as mold and fruit decomposition

## <sup>20 |</sup> 5. Arabica Kerinci

- Coffee trees are planted in Jernih Jaya Village located in Gunung Tujuh, Kerinci District, Jambi Province. Coffee plantation are grown in the altitute od 1,200 -1,400 meter above sea level in the Mount Kerinci areas. Beside of coffee, the location is well known for agro tourism.
- Farmers have cultivated both Arabica and Robusta coffee. The cherry bean is processed through honey miel method to spicy flavor at the end.
- The Koerintji Barokah Cooperative is supporting farmers in improving production and marketing.

## 6. Arabica Simalungun

Location: North Sumatera

Cupping: September 2017 by Gayo Cuppers Team



- Advantage: grassy and peas like taste
- Disadvantage: light body

### 1. Arabica Merapi

Location: Sleman, Yogyakarta,

Cupping: September 2017 by Gayo Cuppers Team

#### **Evaluation of The Coffee Sample:**



- · Advantage: spice and vegetal notes
- Disadvantage: light body and grassy

## 2. Robusta Sridonoretno

Cupping in July 2017 by Gayo Cuppers Team

- The coffee brand is coming from the name of Srimulyo, Sukodono, and Baturetno villages in Dampit, Malang, East Java.
- The Sridonoretno Maju Bersama Cooperative is working with their member to produce premium coffee quality by only selected the red cherries during the harvest season and practicing good handling during the post harvest by having the drying method. By working together, the Cooperative is able to guarantee better price for their members.
- Farmers plant the Robusta BP3 (Tugusari variety) at the altitude of 800 meter above sea level. The green bean from this coffee variety has characters of nutty, dark cherry, chocolatey, and caramel.

#### **Evaluation of The Coffee Sample:**



- Advantage: heavy body, light bitterness, sweet and clean
- Disadvantage: bland, sour, watery and less character taste

## Flores

## 1. Arabica Flores Bajawa

Cupping: July 2017 by Gayo Cuppers Team

- Arabica Flores Bajawa has a strong unique ashy flavor. The strong aroma of ashy is developed because trees are planted on the Inerie Mountain where the volcanic ashes showers the coffee trees. The precise coffee plantation areas is in the Watu Ata Sanctuary, Radabata village, Bajawa, Ngada, East Nusa Tenggara.
- The farmers has cultivated two varieties of Arabica at the altitude of 1,200 - 1,400 meter above sea level.
   Farmers have implemented internal control system to ensure the sustainability in farming practices. These system helps farmers in establishing business group to participate in coffee value chain. Permata Ngada Farmers Society supports the farmers to participate in the coffee value chain.

#### **Evaluation of The Coffee Sample:**



- Advantage: richness
- · Disadvantage: light body and musty

## 2. Arabica Ende

Cupping: July 2017 by Gayo Cuppers Team

Sample #	147-GCT/CR/VII/ 2017	Vendor	ASEAN FOUNDATION
Sampling date	11 Juli 2017	Address	Jl.Samratulangi No.2, Menteng - Jokarta
Cupping date	12 Juli 2017	Product	Sample #A4



- Advantage: fruity notes
- Disadvantage: probably mishandling during the processing processes.

#### <sup>28</sup> **3. Arabica Juria**

Cupping: July 2017 by Gayo Cuppers Team

- One of rare arabica variety is found at Colo and Tangkul, Rende Nao Village, East Manggarai, East Nusa Tenggara.
- This arabica is planted 60 years ago at the altitude of 1,100 - 1,700 meter above sea level. The trees are about 4 - 5 meter in height and coffee cherries are picked through climbing the trees. The coffee trees are considered as sacred trees by the local villagers.
- Arabica grown in this areas are S-Line, Typica and Columbia. The cherries are processed through full washed method and resulted in having nutty, creamy, chocolatey notes with medium acidity.



- · Advantage: unique arome and taste
- Disadvantage: light body, musty and flavor taints.

## <sup>30 |</sup> 4. Arabica Manggarai

Cupping: in July 2017 by Gayo Cuppers Team

- The coffee is coming from Tangkul and Colol, Rendenao-Uluwae and Biting villages, East Manggarai, East Nusa Tenggara.
- The coffee is traditionally produced with less chemical inputs. The Arabica S-Line and Typica varieties are planted at the altitude of 1,100 -1,700 meter above sea level. Cherries are selectively picked and full washed method is the common practices for post harvest processing.
- Farmers registered as the members of Asnikom Cooperatives in which they can enjoy the benefit to have collective marketing.
- Coffee has the mixed aroma of soy sauce notes, with medium grape fruit like acidity, and mild sweetness flavor.



- Advantage: Spicey and fruity taste
- Disadvantage: light body

## <sup>32|</sup> 5. Arabica Yellow Caturra

Cupping: July 2017 by Gayo Cuppers Team

- Yellow Cattura Arabica is one of the rarest variety in Indonesia and it is only suitable to grow this variety in Flores Island. Not like the common Arabica with red riped cherries, the color of riped Caturra is yellow. Because of its color, local called this variety, Columbia.
- Asnikom Cooperatives help members to grow this variety at Rende Nao village, in East Manggarai, East Nusa Tenggara. Recently only 700 - 900 Cattura trees are being nursed.
- The coffee has the aroma of honey, caramel, nougat, citrus-like acidity and sweet clean aftertaste.



- Advantage: unique aroma and vegetative taste
- Disadvantage: taints

#### **6. Robusta Manggarai**

- Robusta BP-308 is planted at 600 1,000 meter above sea level by the members of Asnikom Cooperative in Tangkul area, Poco Ranaka, East Manggarao, East Nusa Tenggara. Red-riped cherries are carefully picked and traditional pulping method is used to have good quality green bean.
- The BP-308 Robusta has a soft mint taste. The neutral character of this Robusta will allow perfect blending with other coffee varities.

#### 7. Arabica Tepal Sumbawa

 Arabica Kartika and Andung Sari are cultivated at the altitude of 1,000 - 1,200 meter above sea level in Tepal, Batulanteh, Sumbawa District, West Nusa tenggara. The growers are coming from the Samawa Tribe, the indigenous tribe of Sumbawa. Riped cherry beans are selectively handpicked with full washed processing method to obtain good quality coffee beans. The flavors of Tepal Coffee are black tea, brown sugar and spicy notes.

## <sup>361</sup> Toraja

#### 1. Arabica Toraja Kapalapitu

Cupping: July 2017 by Gayo Cuppers Team

The Arabica S-Line is cultivated at the altitude of 1,200

 1,600 meter above sea level. It could be found in Kapalapitu highlands, North Toraja, South Sulawesi. The farmers selectively harvest the ripe red cherry, continued with full washed method processing before it is fermented for 12 -36 hours. The good fermentation will have impact on the coffee flavors: herby, grassy, nutty, black tea, fruitty. The coffee also produce flavors of mint, cedars, lemongrass, pineapple, with mild acidity tastes.



- Advantage: unique flavors
- Disadvantage: light body, pungent aftertaste, and sour

#### <sup>381</sup> 2. Arabica Toraja Pango-pango

The Arabica S-Line is cultivated at the altitude of 1,300 -1,700 meter above sea level at Pango-pango Mountain, South makale, Tana Toraja, South Sulawesi. This areas are also wellknown as Land above the Cloud, one of famous tourist destination in Indonesia. The cherries are carefully handpicked by farmers households before processed through full washed method. The flavor of this coffee is spicy like with mild acidity.

#### 3. Arabica Toraja Parindingan

Cupping: July 2017 by Gayo Cuppers Team

 The Arabica Parindingan trees are planted ath the altitude of 1,300 - 1,600 meter above sea level in Parindingan village, Tana Toraja, South Sulawesi. Farmers selectively harvest the ripe red cherry and coffee cherries are prepared through full washed processing method. The pulped cherries are then fermented for 36 hours to get the flavors such as: herb, floral, fruity with mild acidity.

#### **Evaluation of The Coffee Sample:**



- Advantage: unique flavors
- Disadvantage: light body, pungent aftertaste, astringent.

## 4. Arabica Toraja Sapan

- The Toraja Sapan is produce by the PPKT Cooperative.
- The Arabica S-Line is cultivated at the altitude of 1,800
   2,500 meter above sea level at Sapan Mountains, Sapan village, Buntu Pepasan, Nort Toraja, South Sulawesi.
- The red cherries are selectively picked, pulped and fermented in less than 36 hours.
- The coffee has flavors of caramel, honey, old woodly and grape-like or apple-like acidity.

#### 421 5. Arabica Toraja Sesean

- The Arabica S-Line is cultivated on the rocky areas at the altitude of 1,400 - 1,900 meter above sea level. It located at the Sesean Matallo village of Sesean Suloara, North Toraja, South Sulawesi.
- Under the assistance of PPKT Cooperatives, this coffee is marketed under the brand of Saleco meaning high quality buffalo.
- The coffee has mix flavor of spicey, caramel, corriander, papaya -like with citrus like acidity.

### 6. Arabica Bela

Cupping: in July 2017 by Gayo Cuppers Team



- Advantage: unique flavors, vegetal like with heavy body
- Disadvantage: musty and baggy

## <sup>44</sup> **7. Bawakaraeng Coffee**

- The coffee is planted at the altitude of 1,000 1,500 meter above sea level, in Bawakaraeng, South Sulawesi. Coffee is prepared through 100% semi washed method.
- The coffee is marketed through the support and assistance of Koperasi Global Agrimitra. This Cooperative works to improve the livelihood and income generation of their members through adding the value and shortening the value chain. The Cooperative also provides micro insurance to their members.
- In addition, Koperasi Global Agrimitra was one of the national finalists under the Mandiri Bersama, Social Enterprenurship Competition in 2015. The Cooperative was also a grantee of Kinara Indonesia and Village Capital USA under the project Social Business Impact Accelerator (Batch 1).





## <sup>48</sup> 1. Arabica Paksong Coffee

- The Arabica Typica is cultivated on the volcanic soil at the altitude above 1,300 meter above sea level at small town of Paksong, Bolaven Plateu, Southern Lao PDR. The coffee trees are grown in the unique agro climatic conditions. Because of this environment, the trees only produces 11,5 tons per hectare green beans. The small amount of production results in the special branding of coffee from Bolaven.
- There are approximately 2,000 househods from 68 villages in Paksong are working in this coffee production.
- JHAI Cooperative is responsible to manage the green bean coffee processing/roasting.
- The Arabica Typica has sweet and citrus like acidity. It also has the flavors of jasmine, tea, rose, honey, and citrus.

#### 2. Arabica Shetkot Gourmet

Cupping: September 2017 by Gayo Cuppers Team



- Advantage: Coffee aroma and taste are vegetable and fruity notes.
- Disadvantage: light body.

#### <sup>50</sup> 3. Arabica Typica Lao

Cupping: September 2017 by Gayo Cuppers Team



#### **Evaluation of The Coffee Sample:**

- Advantage: Coffee aroma are herby and spicy notes.
- Disadvantage: Medium body.

#### 4. Arabica Catimor Paksong

- Arabica Catimor coffee cultivated by farmers at Paksong district in Champasak province. Catimor is a cross between Timor coffee and Caturra coffee.
- The coffee plantation received organic treatment in the very best agro-climatic conditions for growing coffee.
- The riped cherries are handpicked before being processed through full washed method.

### 52 5. Arabica Typica Lao X

Cupping: July 2017 by Anomali Cuppers Team

#### RECAPITULATION CUPPING Date: July 28,2017

#### Laos (Typica)

Fragrance/ Aroma	7.5	
Flavor	7.35	
Aftertaste	7.3	
Acidity	7.2	
Body	7.4	
Balance	7.35	5
Uniformity	10	
Clean cup	10	ç
Sweetness	10	
Overall	7.6	
Total Score	8.17	
Defect	0	



#### Information

Rose, Tea, Jasmine, Nutty, Fruity, Chocholate, Caramel, Spicy

## 6. Arabica Lao XX

Cupping: July 2017 by Anomali Cuppers Team

RECAPITULATION CUPPING Date: July 28,2017

#### Laos



#### Information Earthy, Nutty, Spicy, Lemon, Sweet Caramel, Cucumber, Herb, Nutty



#### <sup>56</sup> **1. Arabica Myanmar**

Cupping: September 2017 by Gayo Cuppers Team

#### **Evaluation of The Coffee Sample:**





- Advantage: Coffee aromas and tastes are spicy and fruity.
- Disadvantage: Dry-hulled process, light body, the beans have small and thin physical.

#### 2. Arabica Myanmar X

Cupping: July 2017 by Anomali Cuppers Team

#### RECAPITULATION CUPPING

Date: July 28,2017

#### Myanmar



#### Information

Strawberry, Fruity, Spicy, Lemon, Caramel, Chocolate, Honey

## THE PHILLIPINES

## <sup>60 |</sup> 1. Arabica Typica Sweet Coffee MT Kitanglad Area

Cupping: September 2017 by Gayo Cuppers Team





- Advantage: unique flavor, floral, tea-like and fruity taste
- Disadvantage: light body, earthy, taints flavor due mishandling in the dry hull processes.



## VIET NAM

## <sup>64 |</sup> 1. K'Ho Ethnic Coffee

- This coffee planted at the altitude of 1400-1700 m.a.s.l. It is located in the foothills of the legendary Plateau of Lang Biang in Lac Duong, Lam Dong Province. Lam Dong is wellknown as one of the oldest Arabica coffee plantations in Viet Nam since a French traveller introduced Arabica in 1920.
- The coffee trees cultivated and nursed by the K'Ho ethnic minority group.
- The unique taste of K'Ho coffee is a mixture of chocolate and fruity flavor with sharp acidity flavor.

#### 2. Lam Ha Coffee

- This coffee is produced by a collaboration of some cooperatives group in Nam Ban town at Lam Ha district, Lam Dong province. More than 110 households are working together to plant the trees in of plantation areas.
- The coffee trees are treated without chemical pesticide and fertilisers. Growers also apply UTZ standards to comply one of recognisable international standards on sustainable farming.
- The coffee trees are planted under the warm agro climatic conditions (16 -28 degree Celcius) at the altitude of 1,000-1,200 meter above sea level. The unique coffee flavors are the result of soil characterisrtics/properties and its agro climate environments.

## [VIETNAM] Sustainable Coffee Production in Lam Dong Province

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Lam Dong Province has a lot of potential in agricultural production and marketing, one is coffee. In contrast with its agricultural potential, coffee growers have been facing challenges on unsustainable production due to small scale production, poor processing storage, and lack information on coffee production and marketing. Observing the root cause on production and value chain participation, under the MTCP2 Programme, Tu Liem-Thang Long and Chi Lang-Dong Anh Cooperatives have worked together and established networks with local authority. The two cooperatives set operational regulations that applies to their members in delivering common tasks (e.g. like maintaining coffee quality).

The outcomes from the collaboration of two cooperatives has significantly increased the awareness of potential benefits recieved by the members. This also has impact on the next collaboration through international networks, UTZ, and MTCP 2. The cooperatives are able to establish network with input companies as well as the off taker companies. One of success story is coming from the cooperation with Vinh Han Company. Vin Han has committed to purchase 1,00 ton of green coffee bean per year with incentives of 300VND (0.13 USD)/kg for every compliance to UTZ Standards. Under this contract farming scheme, farmers are able to decrease input cost, receive continuous - guaranteed income which later contributed to improved their standards of living.

#### Lessons learned

- Generating trust for positive changes and sustainable cooperation.
- Farmers Organisations play important roles at all levels to connect the farmers with cooperatives, enterprises, business sectors, scientists/researchers, governments, and development partners.
- It is important to enhance the role of leaders to actively manage and take decision on the operationalisation and organisation of the cooperatives.

#### Recommendations

- Build and enhance the capacity of Farmers Organisation's staff in their roles to support cooperatives' line of business.
- Increased resource mobilisation to support the growth of cooperatives.
- Transformed the institutional arrangement of farmer organisation to agricultural cooperatives, in order to better access external supports.

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## ASEAN STANDARD FOR COFFEE BEAN

Retreived from https://www.asean.org/storage/ images/Community/AEC/AMAF/UpdateApr2014/ ASEAN%20standard%20for%20coffee%20bean.pdf

## ASEAN STANDARD FOR COFFEE BEAN

(ASEAN Stan 31: 2013)

## **1. DEFINITION OF PRODUCE**

This standard applies to dried green coffee bean of commercial varieties grown from *Coffea arabica* L., *Coffea robusta* L.(*Coffea canephora* Pierre ex Froehner), *Coffea liberica* Bull ex Hiem and *Coffea excelsa* Chev of the Rubiaceae family supplied to processors for human consumption.

## 2. PROVISIONS CONCERNING QUALITY

#### 2.1 MINIMUM REQUIREMENTS

In all classes, subject to the special provisions for each class and the tolerances allowed, the dried green coffee bean must be:

- whole;
- showing characteristic of the variety;
- dry with not more than 13% moisture content;
- clean, practically free of any visible foreign matter;
- sound, free of defect and deterioration in quality that may make it unfit for brewing
- practically free of physical damage;
- practically free of abnormal external moisture;
- free from mycotoxin producing mould;

practically free of pests and damage caused by them affecting the general appearance of the produce;
 free of any foreign smell and/or taste.

**2.1.1** The dried green coffee bean must be harvested and have reached an appropriate degree of maturity, in accordance with the variety, season and the area in which they are grown.

The development and condition of the dried green coffee bean must be such as to enable them to arrive in satisfactory condition at the place of destination.

#### 2.2 CLASSIFICATION

Dried green coffee bean is classified in three classes defined below

#### 2.2.1 "Extra" Class

Dried green coffee bean in this class must be of superior quality. It must be practically free of defects provided these do not affect the general appearance of the

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- produce, the quality, the keeping quality and presentation in the package. The total allowable of defects should not be more than 7%.

#### 2.2.2 Class I

Dried green coffee bean in this class must be of good quality. The following defects, however, may be allowed, provided these do not affect the general appearance of the produce, the quality, the keeping quality and presentation in the package. The total allowable of defects should not be more than 15%.

#### 2.2.3 Class II

Dried green coffee bean in this class does not qualify for inclusion in the higher classes, but satisfy the minimum requirements specified in Section 2.1 above. The following defects, however, may be allowed provided the coffee bean retains its essential characteristics as regards the quality, the keeping quality and presentation. The total allowable of defects should not be more than 25%.

#### 3. PROVISIONS CONCERNING SIZING

Size is determined by the diameter of the individual bean, in accordance with the following table:

Size Code	Bean size (mm)
1	>7.0
2	>6.5-7.0
3	>6.0-6.5
4	>5.5-6.0
5	>5.0-5.5
6	4.0-5.0

#### **4. PROVISIONS CONCERNING TOLERANCES**

Tolerances in respect of quality and size shall be allowed in each package (or in each lot for produce presented in bulk) for produce not satisfying the requirements of the class indicated.

#### **4.1 QUALITY TOLERANCES**

Type of Defect	Percentage of Defect			
Type of Defect	Extra Class Class I		Class II	
Black bean	<4.0	4.0-6.0	>6.0– 15.0	
Mouldy (other than mycotoxin producing mould) and infested bean	<5.0	5.0-6.0	>6.0-8.0	
Immature bean	<2.0	2.0-3.0	>3.0-8.0	
Broken bean	<3.0	3.0-5.0	>5.0-10.0	
Dried cherries	<0.5	0.5-1.0	>1.0-2.0	
Foreign matter	<1.0	1.0-1.5	1.5-2.0	
Total allowable for defects	7.0	15.0	25.0	

#### Table of Defects

#### **4.2 SIZE TOLERANCES**

For all classes, 10% by weight for beans corresponding to the size immediately above and/or below that indicated on the package.

### **5. PROVISIONS CONCERNING PRESENTATION**

#### **5.1 UNIFORMITY**

The content of each package (or lot for produce presented in bulk) must be uniform and contain only coffee bean of the same origin, variety and/or commercial type, quality and size. The visible part of the content of each package (or lot for produce presented in bulk) must be representative of the entire content.

#### 5.2 PACKAGING

Coffee bean must be properly packed in such a way as to protect the produce. The materials used inside the package must be clean and of good quality such as to avoid causing any external or internal damage to the produce. The use of materials, particularly of paper or stamps bearing trade specifications is allowed, provided the printing or labelling has been done with non-toxic ink or glue.

#### 5.2.1 Description of Containers

The containers shall meet the quality, hygiene, ventilation and resistance characteristics to ensure suitable handling, shipping and preserving of the coffee bean. Packages (or lot for produce presented in bulk) must be practically free of foreign matter and smell.

### 6. MARKING OR LABELLING

#### 6.1 NON-RETAIL CONTAINERS

Each package must bear the following particulars, in letters grouped on the same side, legibly and indelibly marked, and visible from the outside, or in the documents accompanying the shipment. For produce transported in bulk these particulars must appear on a document accompanying the goods.

#### 6.1.1. Identification

Name and address of Exporter, Packer and/or Dispatcher. Identification code (optional).

#### 6.1.2. Nature of Produce

Name of produce, variety and/or commercial type.

#### 6.1.3. Origin of Produce

Country of origin and, optionally, district where grown or national, regional or local place name.

#### 6.1.4. Commercial Identification

- Class:
- Size:
- Net weight (optional).

#### 6.1.5. Official Inspection Mark (optional)

#### 7. CONTAMINANTS

#### 7.1 PESTICIDE RESIDUES

Coffee bean shall comply with those maximum residue limits established by the Codex Alimentarius Commission, ASEAN Harmonized MRLs for Pesticides, and/or by authority for this commodity.

#### **7.2 OTHER CONTAMINANTS**

Coffee bean shall comply with those maximum levels for contaminants established by the Codex Alimentarius Commission and/or by authority for this commodity.

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#### 78 | 8. HYGIENE

It is recommended that the product covered by the provisions of this Standard be prepared and handled in accordance with the appropriate sections of the Recommended International Code of Practice – General Principles of Food Hygiene (CAC/ RCP 1-1969, Rev. 3-1997),Code of Practice for the Prevention and Reduction of Ochratoxin A in Coffee (CAC/RCP 69:2009) and other relevant Codex texts such as Codes of Hygienic Practice and Codes of Practice.

The product should comply with any microbiological criteria established in accordance with the Principles for the Establishment and Application of Microbiological Criteria for Foods (CAC/GL 21-1997).

#### **References:**

Indonesian National Standard for Coffee bean (SNI 01-2907-2008, ICS 67.140.20) Malaysian Standard for Raw coffee bean specification (MS 1232:1991)

Philippine National Standard for Green coffee bean – Specification (PNS/BAFPS 01:2003)

Thai Agricultural Standard for Robusta coffee bean (TAS 5700-2009) Thai Agricultural Standard for Arabica coffee bean (TAS 5701-2009) Vietnam National Standard for Green coffee bean (TCVN 7032:2007) CODEX CAC/RCP 1-1969, Rev 4-2003. General Principles of Food Hygiene.

### 9. METHODS OF ANALYSIS AND SAMPLING

Analytical and sampling methods to be used for ascertaining conformance to the requirements of this specification shall be in accordance with relevant text in Codex Methods of Analysis and Sampling. CODEX CAC/RCP 44-1995, Amd. 1-2004. Code of Practice for Packaging and Transport of Fresh Fruits and Vegetables.

CODEX CAC/RCP 69:2009. Code of Practice for the Prevention and Reduction of Ochratoxin A Contamination in Coffee. 801 CODEX STAN 1-1985, Revision 1-1991. Codex General Standard for the Labeling of Prepackaged Foods.

ASEAN Harmonized MRLs for Pesticides

ISO 1446:1978, "Green Coffee-Determination of moisture content (Basic reference method)"

2011 Standard Layout for UNECE Standard on Dry and Dried Produce

Viet Nam National Standard for Green Coffee – Defect Reference Chart (TVCN 7032:2007)

## **ANNEX 1**

#### **DEFINITION OF TERM**

**Black bean** : green coffee has black color inside or external or partially (more than  $\frac{1}{2}$ )

#### Figure 1 Black Bean



**Off-odor bean** : fermented bean, acrid ,sour taste or foreign odor (fertilizer, chemical and mouldy)

Figure 2 Mouldy bean



Broken bean : broken bean less than half green bean



Immature bean : abnormal shape, light weight bean, wrinkle 83 bean

Infested bean: bean with holes bores by insects.

Figure 4 Infested bean



Dried cherry: dried coffee cherries or semi husk green coffee

**Figure 5 Dried cherries** 



**Foreign matter** : physical foreign matter that not include green coffee; eg. Stone, soil, wood and also include husk and coffee parchment.

**Total defects** : weigh of total defect (Black bean, mouldy bean, broken bean, immature bean, infested bean, dried cherries and foreign matter.

## ANNEX 2

## VERNACULAR NAMES OF COFFEE BEAN IN ASEAN MEMBER STATES

Country	Common Name
Brunei Darussalam	Корі
Cambodia	Kafae
Indonesia	Корі
Lao PDR	Kafe
Malaysia	Корі
Myanmar	
Phillipines	Каре
Thailand	Kafae
Vietnam	Ca Phe





Case Study **Coffee Sector in Indonesia Business Model** 



Case Study

Coffee sector in Indonesia

Business Model

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7 Timeline	

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Indonesia is among the largest coffee producers in the world. In terms of Robusta coffee, which makes up approximately 85% of Indonesia's total coffee production. Indonesia is the 3rd largest producer and 2nd largest exporter in the world. More than 60% of Indonesia's Robusta production comes from South Sumatra with an estimated 0.5 million smallholder farmers in the region1.

such as cocoal rubber and nalm coffee produces competitive net income notential to smallholder farmers - approximately US\$800 per hectare per year<sup>2</sup>. However, robusta coffee yields in Indonesia have stagnated over the past two to three decades, and remain around 0.5 MT/ ha currently<sup>a</sup>. In contrast, average yields for coffee farmers in Vietnam are more than three times higher4.

Compared to other crops

by farmers

1,2,4 Sustainable Coffee Program, Indonesia - A business case for sustainable coffee production, 2014 \*Neilson, The value chain for Indonesian coffee in a green economy, 188

Minimal fertilizer use, As a solution to challenges aging tree stock and poor in the sector. PISAgro Coffee Working Group (WG) agricultural practices have resulted in low productivity. brought together industry As a result, exporters players and Indonesian Government officials with the face higher unit costs for verification and certification goal of empowering 20,000 making it a challenge for the smallholder farmers by 2020 Indonesian coffee industry and improving outcomes in to meet increasing global coffee quality, coffee output, demand for sustainable coffee sustainability, and coffee. There is significant farmer incomes. In line with notential to improve the Grow Asia approach. coffee yields by improving awareness and adoption of improved agronomic practices with minimum additional cash outlays value chain

the WG aims to achieve this through multi-stakeholder collaboration where actors seek a common good to create inclusive sustainable change in the coffee

The program targets Tanggamus district Lampung province in Sumatra, which is the second largest coffee producing province after its neighboring South Sumatra province.

Based on the challenges the coffee WG identified, the WG has adopted the following strategy. By providing farmer training, improved seed varieties, traceability and access to finance, the WG aims to improve the farmoate price for smallholder coffee farmers. This strategy is executed through project sub-components, with the lead company Nestle playing a strong role in coordinating among the different sets of stakeholders.

> Ministry of Agriculture, Indonesia

#### Private

> Seeds: Indonesian Coffee and Cocoa Research Institute (ICCBI)<sup>5</sup> > Crop protection: Syngenta > Fertilizer: Yara Local integrators: Kelompok Usaha Bersama (KUB)<sup>e</sup> > Banks and digital finance: BTPN Telkomsel Babobank Foundation Off-taker: Nestlé (leader)

> Training: IDH, Rainforest Alliance

integrators in its network and

support them to become KUBs.

FICCRI is a state-owned A KUB is an independen organization that was established to organize farmer participation in the value chain project. In the early phases of Nestlé's operations in Tanggamus, Nestlé realized that it could not work alone in organizing farmers and building capacity for them Nestlé took the strategic step to work with informally operated

Farmer capacity building Nestlé

Case Study

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on quality (defect factor, dryness level, flavor) Provides funding for module development and training delivery to Rainforest Alliance > Monitors Training of Trainers (ToT) and farmer training > Develops Edu Farm as nursery and learning center Develops demo plot as learning center for model farm

Core Activities and Structure

> Provides training to farmer groups

#### **Rainforest Alliance**

> Develops six training modules with supports from ICCRI, based on Nestlé's Nescafe Better Farming Practices (NBFP) Provides Good Agriculture Practices (GAP) ToT to KUB Provides 4C (Common Code for the Coffee Community) Certification to eligible farmers Provides ToT on livelihood and financial literacy as part of advanced farmer training modules

#### ICCRI

Provides technical assistance at Edu Farm and demo plots > Provides technical assistance on pruning, fertilizing, and protective plant management at demo plot > Provides technical assistance to encourage independent nursery for locally developed seeds

#### Voro

> Provides technical assistance on how to use fertilizer in Edu Farm and KUB's nurseries

Legend KUB

**Business Model** 



Coffee sector in Indonesia



IDH > Provides financial support for GAP training program and farmer 4C Certification

#### KUB

improvements

 Acts as main intermediary between WG partners and farmer groups, with around 2.000 farmers in each KUB > Announces daily price to farmer for transparent and fair pricing > Provides quality control of bean from former > Provides Good Agriculture Practice (GAP) training to farmer and facilitate 4C certification process > Develops farmer field school (sekolah lapang) as training centers > Appoints ICS staff who coordinate farmer groups, lead farmer trainings and monitoring at field schools. There are 40 ICS staff across the 8 KUBs, each handling around 10 farmers groups each. > Through ICS staff, provides feedback

to WG partners to facilitate program

Coffee sector in Indonesia

Rusiness Model

#### Case Study 5

#### Core Activities and Structure

#### Coffee replanting ICCRI

Sells coffee plantlets to Nestlé at market rate Supervises activities at Edu Farm nurseries > Provides support to KUB to monitor farmer replanting activities > Provides technical assistance on land clearing and land replanting Conducts research and testing for super clone seeds in demo plots

#### Nestlé

> Oversees program where farmers replant 10% of their trees every year Provides free and subsidized plantlets to farmers > Monitors plantlets distribution and replanting activities > Subsidizes the cost of starting up a local nursery to produce future plantlets

#### Yara

> Sells fertilizer at market rate to farmers through KUBs

#### Syngenta

> Develops nursery protocols > Oversees plant nutrition at nurseries > Supplies crop protection at nursery

#### KUB

> Organizes distribution of plantlets for replanting Develops nursery that sells plantlets to farmers

#### Supply chain of traceable sustainable coffee beans кив > Buys 4C coffee beans from farmers

and sells to Nestlé > Pays premium for 4C produces to farmers Ensure traceability of coffee beans Appoints Internal Management System (IMS) staff who handle farmer information, which is key for traceability

> Monitor traceability program in KUB

> Provides training and consultation for

> Buys 60% - 70% (20,000 tons) of 4C > Provides ToT on financial products and farmers' production annually from KLIBs services including branchless banking and digital financial service to KUB staff > Recommends supply excess to export-Provides consultation on payment oriented buyers Provides tracking system for traceable system to KUB Provides training for traceability and IDH premium payment to KUB

> Provides capacity building to KUB for loan management and accounting

#### Rainforest Alliance > Provides GAP ToT to KUB ICS staff Handover GAP modules to KUB at the > Provides low interest loan to KUB for end of program

KUB Capacity Building

Provides technical assistance on

Provides management training and

and premium payment training

Provides support to KUB for

also subsidizes remuneration

BTPN and Telkomsel

Provides tracking system, traceability

recruitment and training of ICS and IMS:

Nestlé

quality control

support to KUB

Rabobank Foundation > Provides training on loan management

#### ICCRI

Provides consultation for on-farm Provides inputs that the KUB disburses. technical assistance to ICS to farmers as part of the loan package

Telkomsel (T-Cash) > Promotes digital finance through Telkomsel mobile banking and support cashless transaction: bundle with BTPN WOW to farmer

#### BTPN

Nestlé

produce

Financial inclusion

farmer loan

Voro

(in-kind)

Rabobank Foundation

loan management to KUB

> Provides Branchless Banking service to farmers through agents > Provides ToT on financial products and services, including branchless banking and digital financial service to KUB staff > Provides consultation on payment system to KUB

#### кив

> Disburse loan to farmer > Receive repayment of loan in the form of coffee bean every coffee season > Monitors loan disbursement and payment > Facilitates bank account opening of farmer Promotes branchless banking and mobile money use among farmers

#### Case Study

#### Coffee sector in Indonesia

Business Model

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#### Progress and Achievements

Progress and Achievements					
Farmer Capacity					
<ul> <li>18,000 farmers trained and certified with 45 standard</li> <li>8 KUBs with 20,000 farmers registered</li> <li>40 ICS staff trained</li> <li>Strengthened KUB management</li> </ul>	Similion new coffee trees (replanting)     Lower mortality rate of plantlets in nursery – reduced from 4% to 2%     Good Agriculture Practice. Irom      Practice. Irom      coffee plantation	Average increase in production of 1.2-1.3 torsha, from 0.8 tonsha     Improved quality with lower reject rate (from 15- 20% to 3-9%)     Supply of 20,000 tons annual traceable coffee beans     Supply of 20,000 tons annual traceable coffee beans     KuBs	Nat income (from increased production and 40 premium) increased by more than 80%, from IDR 9 million per year to IDR 17 million per year.	<ul> <li>Piloted in KUB Robusta Prima</li> <li>14.000 farmers using savings account and T-Cash</li> <li>280 branchless banking agents in Tangamus area, including farmers and ICS staff</li> <li>Financing program piloted in KUB Robusta</li> <li>Financing Prima</li> <li>KUB trained on loan management and accounting</li> <li>Disburse loans to 201 farmers, for a total loan portfolio of IDR 1 billion</li> </ul>	

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#### Case Study Coffee sector in Indonesia

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Pre-Work	ing Group	Coffee Working Group			
<ul> <li>R&amp;D plantlets with root cutting method (Nestlé and ICCRI)</li> </ul>					
<ul> <li>Capacity building for coffee quality) (Agri-</li> <li>Establishment of KL of ICS (champion fa</li> <li>Development of bas TOT for ICS (Rainfor</li> </ul>	rr Farmer (focus on service of Nestlé) JB and recruitment irmers) (Nestlé) ic modules, piloting, rest Alliance)				
		Nestlé and ICCRI a Development of Ed Replanting process ICS started "Field S	asist farmer with GAP, an u Farm of up to 10% area per a ichool" for farmers	d continue research for ' nnum	"Super Clone" seeds
			<ul> <li>Use of quality fertili demo plot and Edu</li> <li>Development and p (Rainforest Alliance)</li> </ul>	zer and technical assista Farm (Yara) illot of Livelihood training	nce for the use in module
				<ul> <li>Financial Inclusion (</li> <li>Loan scheme for fa (Rabobank Founda)</li> <li>Supply of quality fe through KUB (Yara)</li> </ul>	BTPN, Telkomsel) mers tion) tilzer for farmers
					<ul> <li>Modules hand over to KUB and continuous monitor (WG)</li> </ul>
$\sum$		14	15	10	20
20,	20,	201	20,	20,	-202
					-71-
					20

The second

Rusiness Model

## Philippines' Coffee



#### Harmonizing stakeholder initiatives in support of Philippine smallholder coffee farmers

Roadmap, which envisions a national coffee industry that is cost-competitive, aligned with global guality standards, environment-friendly, and provides sustainable benefits to farmers, processors, traders and

The Philippine Coffee Industry Roadmap is the detailed plan to guide key players and government agencies in the progress of coffee industry towards their goal. It is crafted based on the coffee industry stakeholders' pursuit of inclusive growth models through value chain approach and to sustain increases in vields, incomes, improved farm productivity and to enhance farmers' technical capability and skills, and also to create avenues for food security and poverty alleviation.\*



#### Multi-stakeholder partnership platform

With the leadership of the Department of Agriculture - Office of High Value Crops and Rural Credit and the Department of Trade and Industry's National Priority Industry Cluster for Coffee, Grow Asia supported the Working Group in driving the Roadmap forward

 Encouraged the Working Group to adopt the Roadmap as a sector transformation strategy under Nestlé Philippines leadership as the Coffee Working Group Lead

· Committed Secretariat support to organizing activities, documenting initiatives, and providing administrative Industryes, and communications support logistics, and communications support in collaboration with the Department of Trade and Industry - National Priority Industry Cluster for Coffee

Brought in a consultant to help design the logical framework and a 4-year work and financial plan for its key priority interventions (2017-2022)

Shared knowledge and best practices from regional partners, highlighting Vietnam's experience with the Vietnam Coffee Coordinating Baard during the 2018 Philipine Coffee Congress

The Philippines Partnership for Sustainable Agriculture

National tri-sector behavior and collaboration Serving as a coordinating body for the Working Group's action programs under the Roadmap

Supporting Working Groups in contributing to the country's goal of attaining food security and alleviating poverty

Interdepartmental coordination Interdepartmental coordination spearheaded by the Department of Agriculture, Department of Trade & Industry, and Department of Science & Technology

Localization at the regional and sub-regional level with respect to activities per strategic objective, targets of regions per roadmap indicator, and financial requirement and sourcing

interventions, including improved quality and availability of planting materials, enhanced farm efficiency and investments, competitive market pricing, and setting coffee standards

 Uplift national coffee production, from farming to manufacturing, to observe the best and most sustainable practices that conform to food safety, quality control and environmental requirements

(PPSA)



Convene Executive Committee meetings, Working Group Meetings and ad hoc consultation meetings as

Communications, outreach and

engagement with the coffee industry and its stakeholders





#### Smallholder Impact

The Roadmap aims to achieve the following over the next 5 years:

Improve farmers' standard of living from poverty level of yield of green coffee beans from 0.3 MT/ha to by 2022 through diversified sustainable agribusiness farming systems Increase total **A T A** 1 planting area from 140.522 ha to ŻŻŻŻ by 2022

Lessen dependence on the importation of coffee beans and coffee products

Increase employment in the coffee industry by 000000

The partnership of the private sector and the government is more evident now because of the birth of the first-ever Philippine Coffee Roadmap. The Roadmap will chart the progress of the coffee ndustry over the next five years. The benefits to the farmer in having this coffee venture is prime benefits to the farmer in having this coffee venture is prime. in all our considerations. The more we are able to work together - the private sector and the government - the better for the industry.

Ruth Novales Vice President and Corporate Affairs Executive, Nestlé Philippines

Farmer cooperatives will benefit under the guidelines as improved planting materials, farming lectrinques, equipment and thinancial support rehances the production of quality coffee beans. Organizing and capacitating small farmer organizations like cooperatives is important in facilitating the provision of technology transfer, estimations of technology transfer, estimations of the simple and the simple estimates. with consolidators, processors and other interventions.

Gina Mangalindan Talaorani Multipurpose Cooperative





The Philippines lies within the so-called "bean belt" in the equatorial zone, where most coffee is grown. Due to this advantageous location and favorable tropical climate, the country produces four varieties of coffee: Robusta, Arabica, Excelsa and Liberica.

Despite a steady increase in the number of coffee consumers, production has been declining. In 2017, the Philippines produced 28.5 million kg of coffee. However, the output represented just 6.8% of the 417 million kg of coffee consumed in the same year.

In fact, Filipinos are the fifth highest consumers of ordine globally behind EU, US, Brazi, and Japan. This thirt for coffee has made the country the world's top importer of soluble or instant coffee (360 million (4), and the fourth biggest coffee importer (soluble and green coffee beans). The Philippines imports mainly from Veham and Indonesia.

The Philippine Coffee Roadmap was Inter-milippine Concer Roadmap was crafted through a long process involving multi-stakeholders, with the end-view of making coffee farming profitable for small farmers. Philippine coffee globally competitive, and productively improved to acceptable levels, with a menu of calculated interventions.

Undersecretary for High Value Crops and Rural Credit, Department of Agriculture

DTI provides shared services such as pulpers, On provides statistic services such as purples, hullers, roasters and grinders to improve the quality of processed beans. We want the farmers to share in the value-adding, resulting in bigger incomes for our farmers and encouraging more people to engage in the coffee business and employ more Filipinos.

National Industry Cluster Coordinator for Coffee & Regional Director-CAR, Department of Trade & Industry

Canada



















AFOSP-MTCP2

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Circulated by ASEAN Foundation, 2019

This publication was printed and designed with the financial support of the European Union. Its contents are the sole responsibility of ASEAN Foundation - AFOSP and do not necessarily reflect the views of the European Union.